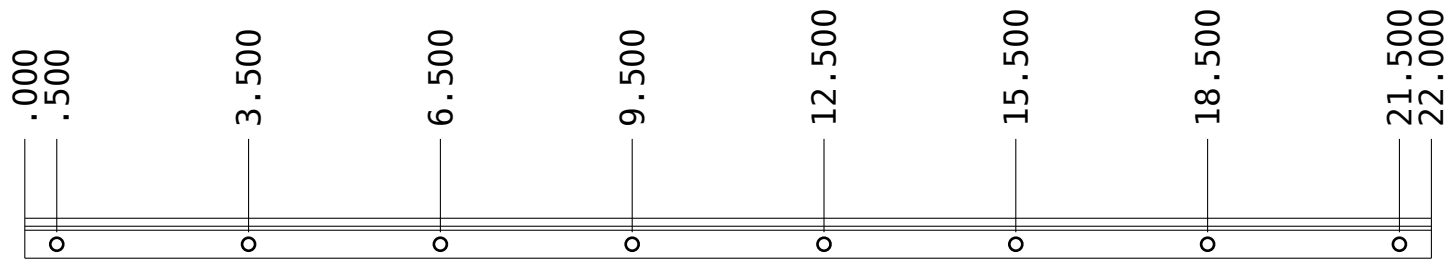
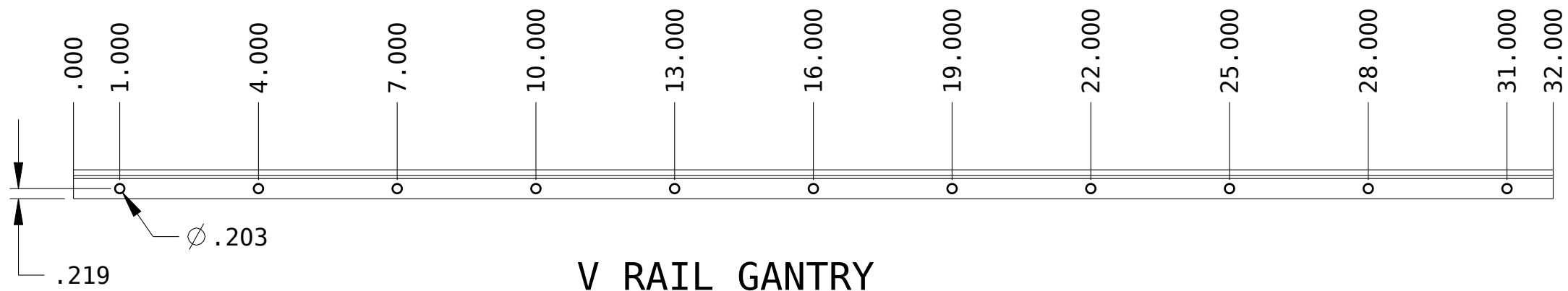


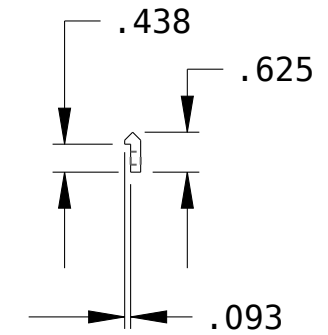
REVISIONS				APPROVALS		
SYM	DESCRIPTION	BY	DATE	ENGRG	PROD	Q.A.
1	ORIGINAL	BJD	7/9/09			



V_RAIL_Y_AXIS



V_RAIL_GANTRY



UNLESS OTHERWISE SPECIFIED:		DRAWN	BJD	7/9/90	V RAIL DRILLING	
FRACTIONAL	± 1/32	DO NOT SCALE	CHECKER			
DECIMAL	.XXX ± .010		MECH. ENGR.			
	.XX ± .020		ELEC. ENGR.			
ANGULAR	± 1/2°		PROJ. ENGR.			
MATERIAL: SPEC:		CHIEF ENGR.			V_RAIL	
FINISH: SPEC:		SCALE	FSCM NO. 16469		SHEET 1 OF 1	