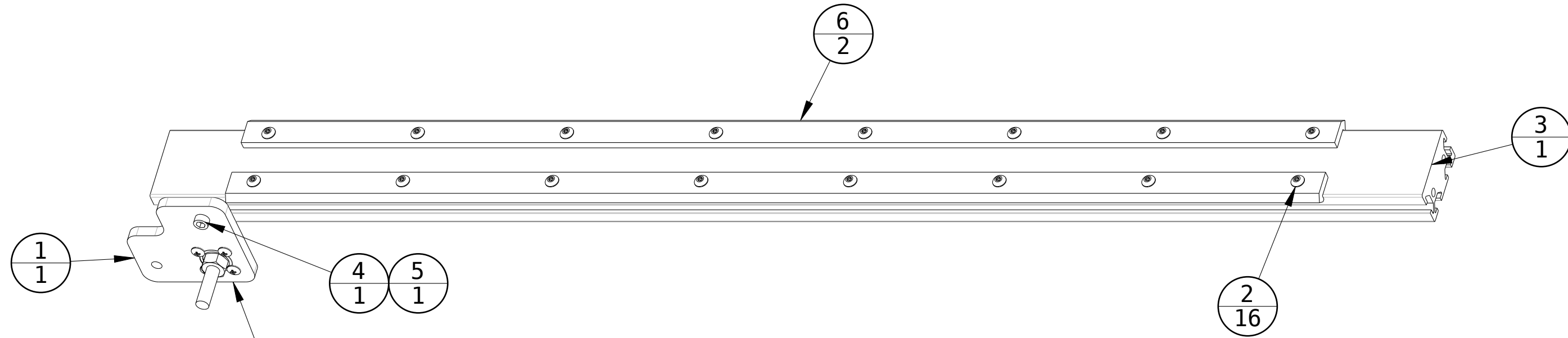
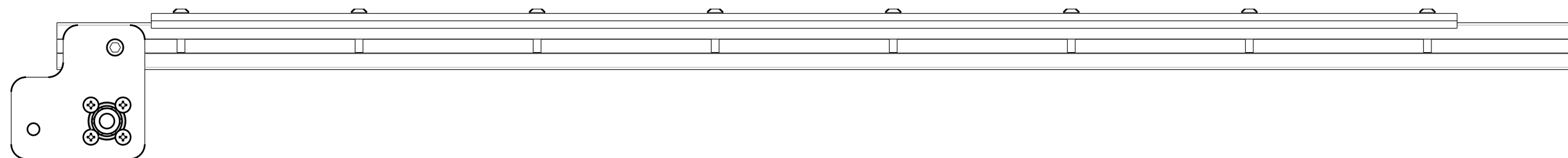
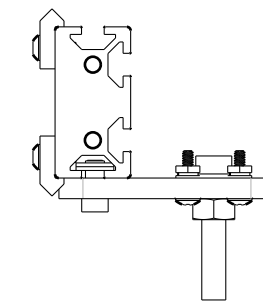
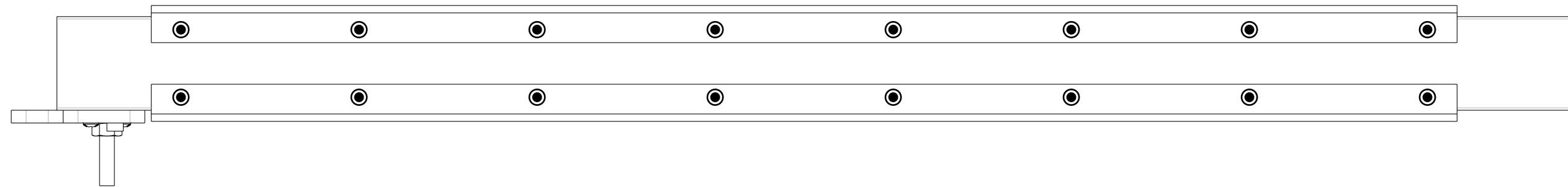


ITEM	PART NUMBER	QTY	DESCRIPTION	SOURCE
1	BEARING_BRACKET_ASSY	1	BEARING BRACKET ASSY	
2	BHCS063206S	16	#6-32 BUTTON HEAD SRW 3/8 LG.	MCMaster CARR
3	EXTR_Y_AXIS	1	EXTRUSION FOR Y AXIS	MISUMI
4	SHMSM510S	1	SOCKET HEAD M5 x 10mm	
5	TEE_NUT_M5	1	TEE NUT M5	MISUMI
6	V_RAIL_Y_AXIS	2	V RAIL FOR Y AXIS	MCMaster CARR

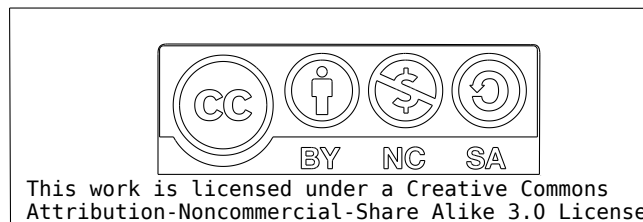
REVISIONS			
SYM	DESCRIPTION	BY	DATE
1	ORIGINAL	BJD	9/16/10
2	Updated	BJD	2/25/10
3	Updated	BJD	3/4/10
4	Updated	BJD	3/23/10
5	Revised hardware	BJD	6/13/10

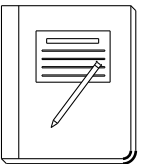


Make (2) assemblies
 (1) Right hand, (1) left hand
 (Which side bearing mounts)



UNLESS OTHERWISE SPECIFIED:	DRAWN	BJD	9/16/10
FRACTIONAL ± 1/32	DO NOT SCALE	CHECKER	
DECIMAL .XXX ± .010		MECH. ENGR.	
.XX ± .020		ELEC. ENGR.	
ANGULAR ± 1/2°	PROJ. ENGR.		
MATERIAL:	CHIEF ENGR.		
SPEC:			
FINISH:			
SPEC:			



Y AXIS BEAM ASSY		 www.buildlog.net Y AXIS (RIGHT)
SCALE		