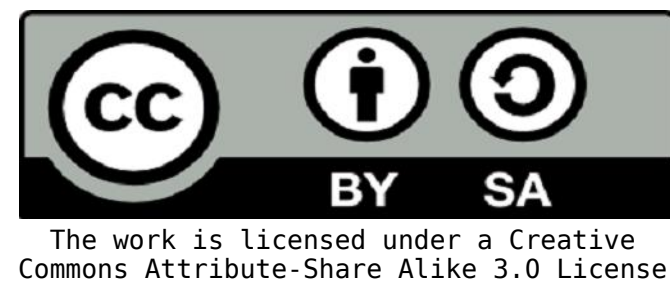
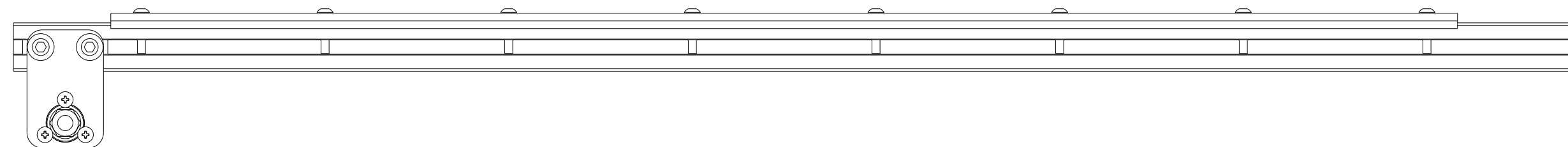
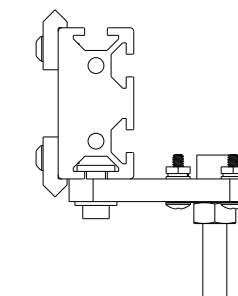
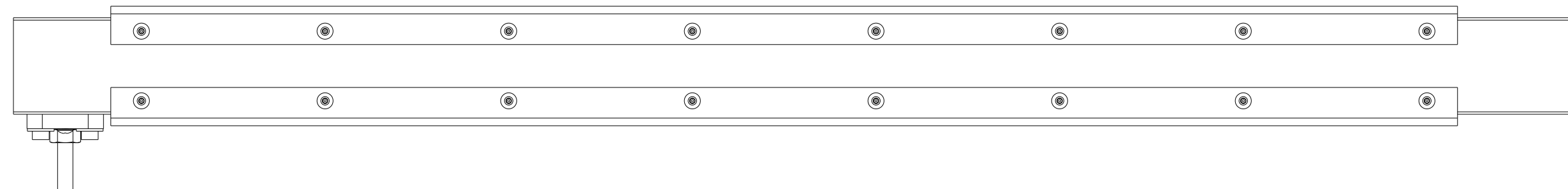
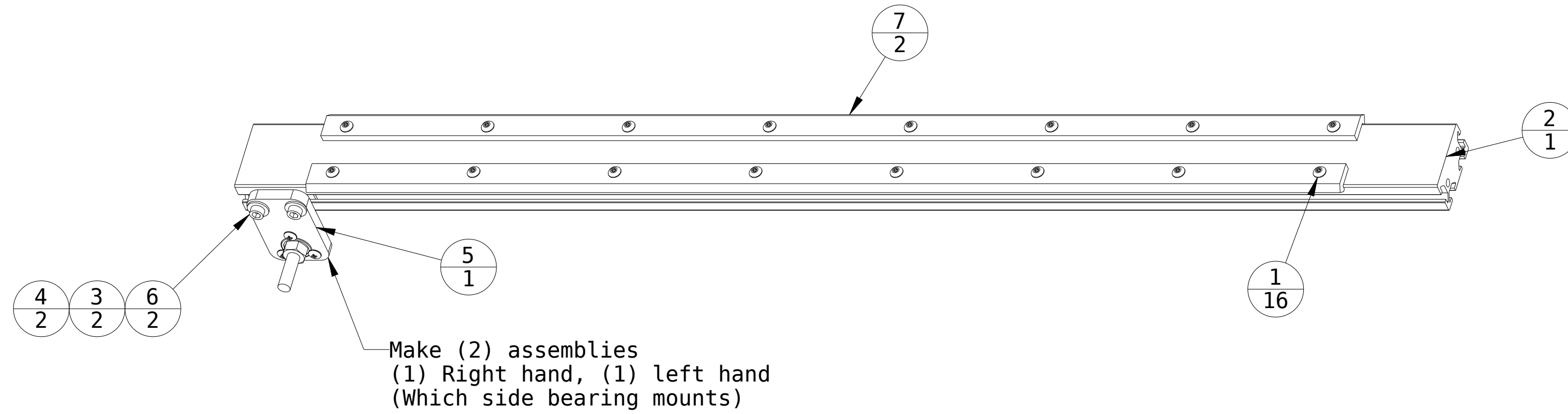



ITEM	PART NUMBER	QTY	DESCRIPTION	SOURCE
1	BHCS063206S	16	#6-32 BUTTON HEAD SRW 3/8 LG.	MCMASTER CARR
2	EXTR_Y_AXIS	1	EXTRUSION FOR Y AXIS	MISUMI
3	FLW10SS	2	FLATWASHER #10	
4	HNKK55	2	M5 T-SLOT NUT	MISUMI
5	IDLER_BRKT_ASSY	1	Idler Bearing Assembly	
6	SHMSM512S	2	SOCKET HEAD M5 x 12mm	
7	V_RAIL_Y_AXIS	2	V RAIL FOR Y AXIS	MCMASTER CARR

REVISIONS			
SYM	DESCRIPTION	BY	DATE
1	ORIGINAL	BJD	9/16/10
2	Updated	BJD	2/25/10
3	Updated	BJD	3/4/10
4	Updated	BJD	3/23/10
5	Revised hardware	BJD	6/13/10
6	Revised	BJD	10/24/10

D
C
B
A



UNLESS OTHERWISE SPECIFIED:	DRAWN	BJD	9/16/10	Y AXIS BEAM ASSY	 www.buildlog.net
FRACTIONAL ± 1/32	DO NOT SCALE	CHECKER			
DECIMAL .XXX ± .010		MECH. ENGR.			
ANGULAR .XX ± .020		ELEC. ENGR.			
MATERIAL: SPEC:	PROJ. ENGR.			SCALE	
FINISH: SPEC:	CHIEF ENGR.				
					Y AXIS (RIGHT)
					SHEET 1 OF 1