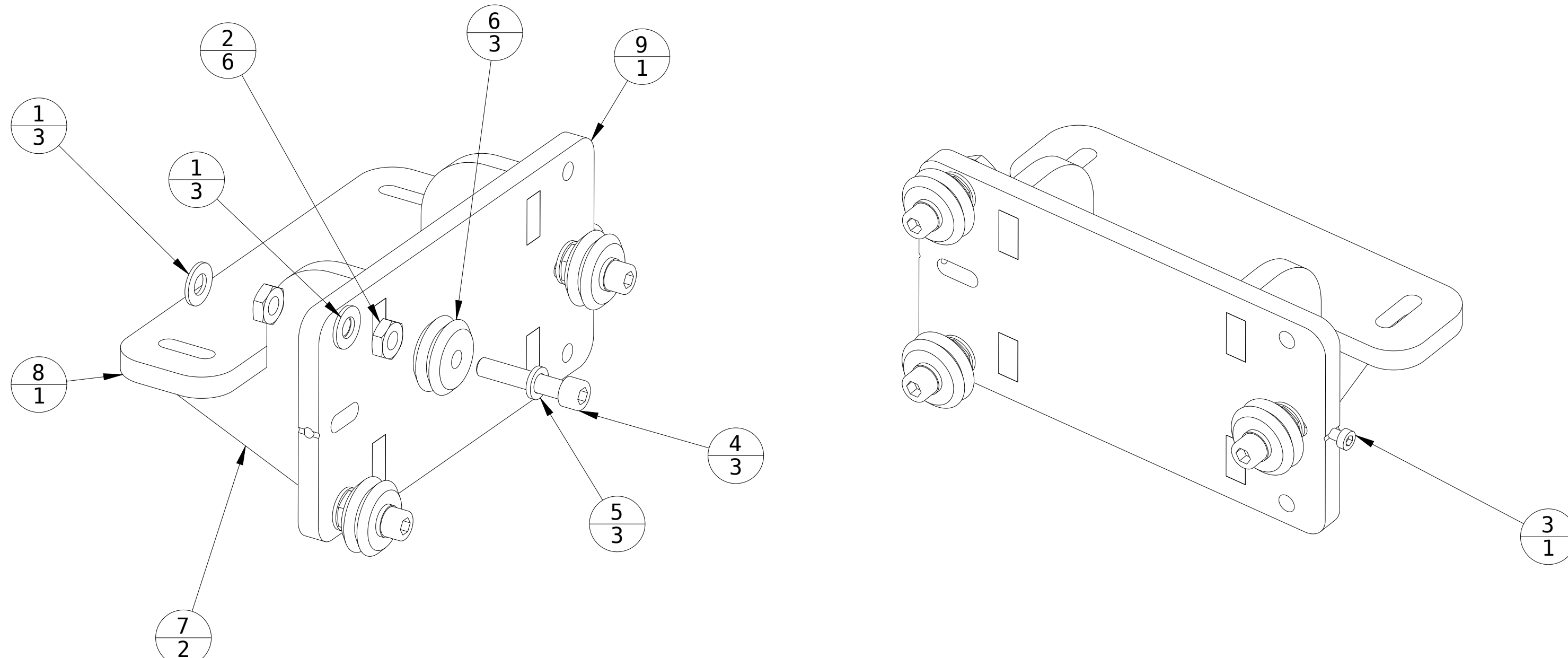


ITEM	SYM	PART NUMBER	QTY	DESCRIPTION
1		FLW10SS	6	FLATWASHER #10
2		HN1032SS	6	HEX NUT #10-32
3		SHMS044010S	1	SOCKET HEAD #4-40 x 5/8
4		SHMS103216	3	SHMS #10-32 x 1.00
5		SLW10SS	3	LOCKWASHER, SPLIT #10
6		V WHEEL	3	V WHEEL 3/16 SEALED
7		Z_CARRIAGE_GUSSET	2	Z Carriage Gusset
8		Z_CARRIAGE_MOUNT	1	Z Carriage Mount
9		Z_CARRIAGE_WHEEL_PLATE	1	Z Carriage Wheel Plate

REVISIONS			
SYM	DESCRIPTION	BY	DATE
1	ORIGINAL	BJD	8/23/10
2	update after prototype	BJD	9/23/10



D  
C  
B  
A

UNLESS OTHERWISE SPECIFIED:	DRAWN	BJD	8/23/10
FRACTIONAL ± 1/32	CHECKER		
DECIMAL .XXX ± .010	MECH. ENGR.		
ANGULAR .XX ± .020	ELEC. ENGR.		
	PROJ. ENGR.		
	CHIEF ENGR.		
MATERIAL: SPEC:	DO NOT SCALE		
FINISH: SPEC:			

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Z Carriage Assembly		 <a href="http://www.buildlog.net">www.buildlog.net</a>
SCALE		SHEET 1 OF 1